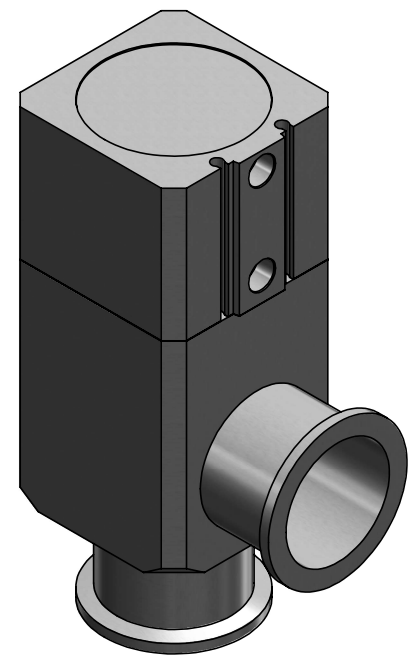
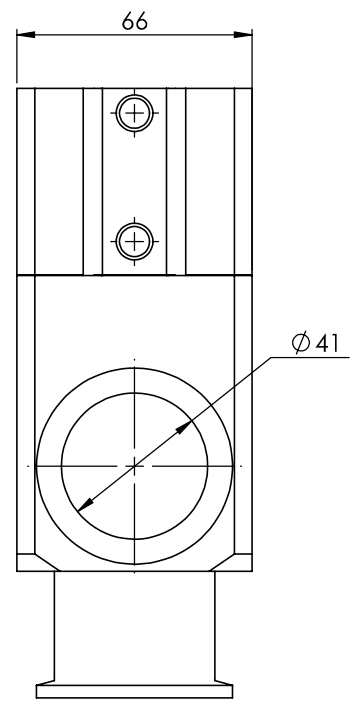
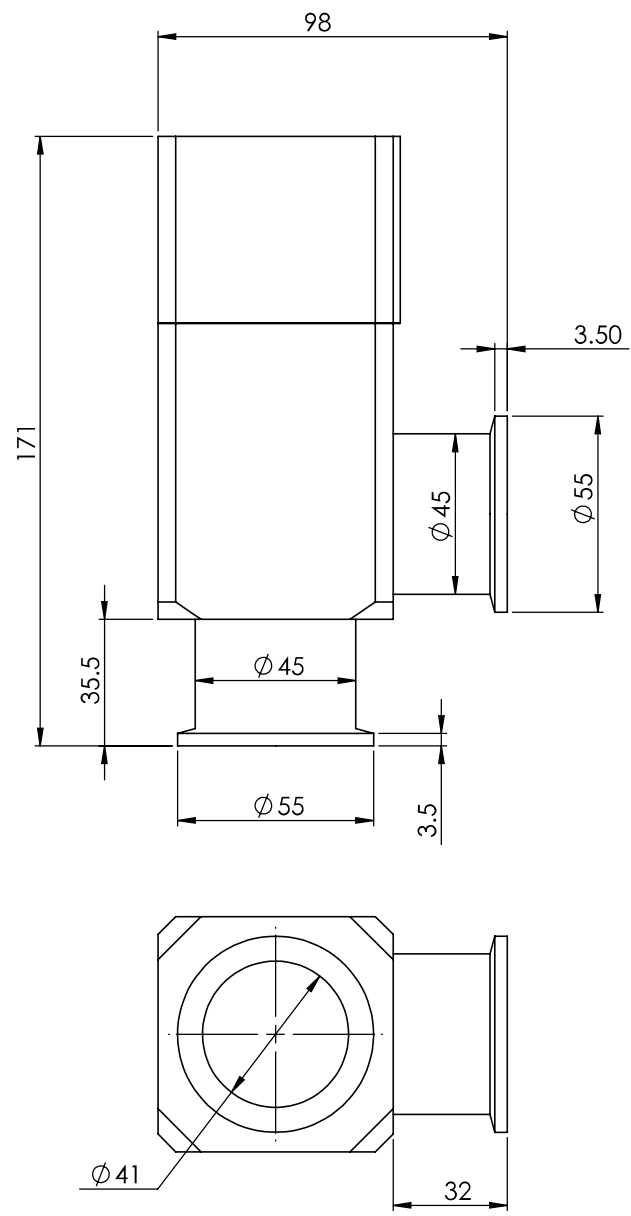


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Tolerance for machined surfaces unless otherwise specified	
LINEAR TOLERANCES	ANGLES TOLERANCES
0 DECIMAL PLACES: $\pm 0.50\text{mm}$	0 DECIMAL PLACES: $\pm 1.00^\circ$
1 DECIMAL PLACES: $\pm 0.25\text{mm}$	1 DECIMAL PLACES: $\pm 0.50^\circ$
2 DECIMAL PLACES: $\pm 0.10\text{mm}$	SURFACE FINISH: 125 Ra, MAX
3 DECIMAL PLACES: $\pm 0.02\text{mm}$	BREAK ALL EDGES TO $0.25\text{mm} \times 45^\circ$
CONCENTRICITY: $0.25\text{mm TR}$	REMOVE ALL BURRS
INSIDE CORNERS: $0.4\text{mm} - 0.8\text{mm R}$	
ALL DIMENSIONS ARE IN MILLIMETERS	CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION

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mm	Name	Date	Sign	Sheet
Draw	Thach Ng.	3/21/2024		1/1
Control				
Scale: 1:1.5	Part Number			Size:
	High Vacuum Valve KF40			Material
				Material Spec
				Surface Coating

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